Overview and applications

APPLICATION

StaticTherm 450FG is specifically engineered for applications requiring a food grade thermal fluid for process heating and cooling precisely and efficiently between between -25°C and 232°C (-12°F and 450°F).

Offering precise temperature control and long life at an economical cost StaticTherm 450FG is ideal for low temperature applications such as blow molding, injection molding, pharmaceutical manufacturing or any application requiring batch heating and cooling.

THE DIFFERENCE

Our exclusive additive package, including a proprietary dual stage anti-oxidant, ensures long trouble free operation. StaticTherm 450FG also incorporates metal deactivators, a seal and gasket extender, de-foaming and particle suspension agents.

LASTS LONGER

In the heat transfer fluid industry cost is always a concern, however, fluid longevity and resistance to

harmful fouling are of equal importance.

Air contact is normally detrimental to a fluid. Oxidation can cripple your system and if left unchecked will ultimately cause catastrophic failure. Unscheduled downtime due to oil failure has a high cost and negative effect on production.

The StaticTherm product line was developed with this in mind. Most other fluids fall short in their protection from oxidation and can quickly foul a system. StaticTherm is engineered to give unsurpassed levels of protection and service life.

ENVIRONMENTAL

StaticTherm 450FG is environmentally friendly, non-toxic, non-hazardous and non-reportable. Worker health and safety is of great concern, StaticTherm 450FG poses no ill effect to worker safety. After its long service life it can easily be disposed of with other waste oils.

Rated for use up to 232°C (450°F) and ideal for applications such as blow molding, injection molding or any application where lower working temperatures are required or for applications requiring both heating and cooling cycles between between -25°C and 232°C (-12°F and 450°F). StaticTherm 450FG meets USDA requirements for incidental food contact, is NSF registered HT1, and meets the requirements of 21CFR1783570.

StaticTherm 450FG

Ratings and physical properties

TEMPERATURE RATINGS

Maximum Bulk/Use Temp.	232°C	450°F
Maximum Film Temp.	254°C	490°F
Pour Point ASTM D97	-45°C	-49°F

SAFETY DATA

Flash Point ASTM D92	150°C	302°F
Fire Point ASTM D92	163°C	327°F
Autoignition ASTM E-659-78	329°C	625°F

- Maximum temperature: 232°C / 450°F
- Flash point 150°C / 302°F
- Food grade
- Great oxidation resistance
- Efficient for lower-temperature applications
- Non-toxic/non-hazardous
- Includes free fluid analysis and tech support

THERMAL PROPERTIES

Thermal Expansion Coefficient	0.1016 %/°C	0.0564 %/°F
Thermal Conductivity	W/m K	BTU/hr F ft
-18°C / 0°F	0.135	0.078
38°C / 100°F	0.131	0.076
121°C / 250°F	0.124	0.071
232°C / 450°F	0.114	0.066
Heat Capacity	kJ/kg K	BTU/lb F
-18°C / 0°F	2.110	0.504
38°C / 100°F	2.299	0.549
121°C / 250°F	2.583	0.617
232°C / 450°F	2.959	0.707

PHYSICAL PROPERTIES

Appearance: colorless, clear and bright liquid		
Viscosity ASTM D445		
cSt at -18°C / 0°F	129	
cSt at 40°C / 104°F	8.34	
cSt at 121°C / 250°F	1.69	
cSt at 232°C / 450°F	0.68	
Density ASTM D1298	kg/m3	lb/ft3
-18°C / 0°F	858.59	53.6
38°C / 100°F	823.34	51.4
121°C / 250°F	768.88	48
232°C / 450°F	695.20	43.4
Vapor Pressure ASTM D2879	kPa	psi
-18°C / 0°F	0	0
38°C / 100°F	0	0
232°C / 450°F	15.72	2.28
Distillation Range ASTM D2887	0.1	289°C (516°F)
	0.9	411°C (772°F)
Average Molecular Weight	372	

Temperature-dependent properties - metric

TEMPERATURE (Celsius)	DENSITY (kg/m^3)	KINEMATIC VISCOSITY (Centistoke)	DYNAMIC VISCOSITY (Centipoise)	THERMAL CONDUCTIVITY (W/m K)	HEAT CAPACITY (kJ/kg K)	VAPOUR PRESSURE (kPa)
-40	873.8	1026.37	896.84	0.138	2.034	0.00
-30	867.3	360.52	312.66	0.137	2.068	0.00
-20	860.7	153.00	131.69	0.136	2.102	0.00
-10	854.2	75.30	64.32	0.135	2.136	0.00
0	847.6	41.65	35.30	0.134	2.170	0.00
10	841.1	25.27	21.26	0.133	2.204	0.00
20	834.5	16.52	13.78	0.132	2.238	0.00
30	828.0	11.45	9.48	0.132	2.272	0.00
40	821.4	8.34	6.85	0.131	2.306	0.01
50	814.9	6.26	5.10	0.130	2.340	0.02
60	808.3	4.87	3.93	0.129	2.374	0.03
70	801.8	3.89	3.12	0.128	2.408	0.05
80	795.2	3.19	2.54	0.127	2.442	0.08
90	788.7	2.67	2.10	0.126	2.476	0.13
100	782.1	2.27	1.78	0.125	2.510	0.21
110	775.6	1.96	1.52	0.124	2.544	0.32
120	769.0	1.72	1.32	0.124	2.578	0.48
130	762.5	1.52	1.16	0.123	2.612	0.71
140	755.9	1.36	1.03	0.122	2.646	1.03
150	749.4	1.23	0.92	0.121	2.680	1.47
160	742.8	1.12	0.83	0.120	2.714	2.05
170	736.3	1.03	0.76	0.119	2.748	2.83
180	729.7	0.95	0.69	0.118	2.782	3.85
190	723.2	0.88	0.64	0.117	2.816	5.17
200	716.6	0.82	0.59	0.116	2.850	6.85
210	710.1	0.77	0.55	0.116	2.884	8.97
220	703.5	0.73	0.51	0.115	2.918	11.62
230	697.0	0.69	0.48	0.114	2.952	14.90
232	695.6	0.68	0.47	0.114	2.959	15.65

The values quoted are typical of normal production. They do not constitute a specification.

Temperature-dependent properties - imperial

TEMPERATURE (Fahrenheit)	DENSITY (lb/ft^3)	KINEMATIC VISCOSITY (Centistoke)	DYNAMIC VISCOSITY (Centipoise)	THERMAL CONDUCTIVITY (BTU/hr-F-ft)	HEAT CAPACITY (BTU/lb-F)	VAPOUR PRESSURE (Psia)
-40	54.5	1026.37	896.84	0.080	0.486	0.00
-30	54.3	559.09	486.50	0.079	0.490	0.00
-20	54.1	325.00	281.62	0.079	0.495	0.00
-10	53.9	199.91	172.50	0.079	0.499	0.00
0	53.6	129.20	111.01	0.078	0.504	0.00
10	53.4	87.18	74.59	0.078	0.508	0.00
20	53.2	61.09	52.05	0.078	0.513	0.00
30	53.0	44.26	37.55	0.078	0.517	0.00
40	52.7	33.02	27.89	0.077	0.522	0.00
50	52.5	25.27	21.26	0.077	0.526	0.00
60	52.3	19.79	16.57	0.077	0.531	0.00
70	52.1	15.81	13.19	0.076	0.535	0.00
80	51.8	12.86	10.68	0.076	0.540	0.00
90	51.6	10.63	8.79	0.076	0.544	0.00
100	51.4	8.92	7.34	0.076	0.549	0.00
110	51.1	7.55	6.18	0.075	0.553	0.00
120	50.9	6.45	5.26	0.075	0.558	0.00
130	50.7	5.58	4.53	0.075	0.563	0.00
140	50.5	4.87	3.93	0.074	0.567	0.00
150	50.2	4.29	3.45	0.074	0.572	0.01
160	50.0	3.80	3.05	0.074	0.576	0.01
170	49.8	3.40	2.71	0.074	0.581	0.01
180	49.6	3.06	2.43	0.073	0.585	0.01
190	49.3	2.77	2.19	0.073	0.590	0.02
200	49.1	2.52	1.99	0.073	0.594	0.02
210	48.9	2.31	1.81	0.072	0.599	0.03
220	48.6	2.12	1.66	0.072	0.603	0.04
230	48.4	1.96	1.52	0.072	0.608	0.05
240	48.2	1.82	1.40	0.072	0.612	0.06
250	48.0	1.69	1.30	0.071	0.617	0.07
260	47.7	1.58	1.21	0.071	0.621	0.09
270	47.5	1.48	1.13	0.071	0.626	0.11
280	47.3	1.39	1.06	0.070	0.630	0.14
290	47.1	1.31	0.99	0.070	0.635	0.17
300	46.8	1.24	0.93	0.070	0.639	0.20
310	46.6	1.18	0.88	0.070	0.644	0.25
320	46.4	1.12	0.83	0.069	0.648	0.30
330	46.1	1.07	0.79	0.069	0.653	0.36
340	45.9	1.02	0.75	0.069	0.657	0.43
350	45.7	0.97	0.71	0.068	0.662	0.50
360	45.5	0.93	0.68	0.068	0.666	0.60
370	45.2	0.89	0.65	0.068	0.671	0.70
380	45.0	0.86	0.62	0.068	0.675	0.82
390	44.8	0.83	0.59	0.067	0.680	0.96
400	44.6	0.80	0.57	0.067	0.684	1.12
410	44.3	0.77	0.55	0.067	0.689	1.30
420	44.1	0.75	0.53	0.066	0.693	1.50
430	43.9	0.72	0.51	0.066	0.698	1.73
440	43.6	0.70	0.49	0.066	0.702	1.99
450	43.4	0.68	0.47	0.066	0.707	2.28

The values quoted are typical of normal production. They do not constitute a specification.